

# Work Order ID 106523

\*106523\*

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September-10-13 9:10:33 AM

Item ID: D212-664-101

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Fwd Crosstube - High

Start Date: 9/05/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 9/06/13 Req'd Qty: 1.00

\*1\*

Customer: C

Reference: RMA RA111581

RETURN

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool

Draw Nbr

Revision Nbr

D212-664-141

Rev D (DEO)

0.00

100

\*100\*

0.00

QC

Quality Control

Memo

INSPECT RA111581

1 X D212-664-101 B101949

CHG005

DAS

16

9-89

13/09/03

0.00

110

\*110\*

0.00

Crosstubes

Crosstubes

Memo

REMOVE 2 X D2893-1 B100853

REMOVE PROSEAL, CLEAN, REAPPLY PROSEAL PRIOR TO RESTOCKING...

RESTOCK USING EXISTING B/N → 100853 LG52

0.00

120

\*120\*

0.00

Crosstubes

Crosstubes

Memo

SCRAP/DESTROY TUBE

BOTTOM HOLES DO NOT ALIGN

PATENT		N/A	
P/N	D212-664-101	Q/C	CHG005
DESC.	Crosstube Fwd High	S/C	SH01-9
LOT	B101949	S/C	SR01298NY
MODEL	Bell 204/205/210/212/412/UH-1		S/C
TC APPROVAL # 09-89		MADE IN CANADA	
		02723-4	

1 0 0 AS  
13-9-11

① 13-09-11

# Work Order ID 106523

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September-10-13 9:10:33 AM

Item ID: D212-664-101

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Fwd Crosstube - High

Start Date: 9/05/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 9/06/13 Req'd Qty: 1.00

**\*1\***

Customer: CEAGL01

Reference: RMA RA111581

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

RETURN KIT TO STOCK:  
4 X AN6-35A M125388  
4 X AN6-36A M125388  
6 X MS21042L6 M125535  
18 X NAS1149D0663J M125807  
1 X D3428-1 B100704

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

18 SP  
13-9-10

13/9/13

Ø

13-09-11

# Picklist Print

September-10-13 9:10:32 AM

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Work Order ID: 106523

Parent Item: D212-664-101

Parent Item Name: Fwd Crosstube - High

Start Date: 9/05/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E04.02.16ReformatKJ/DS  
 IPP Rev:F 06-03-29 Remove Coments on Pick List JLM  
 IPP Rev:G 07-04-30 As per Rev C JLM IPP Rev:H 11.04.26 inspection  
 strip ecn 11-549 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6-35A BOLT		Purchased	No				Each	72.0000		-4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST340		50		M125388					
				M126105		50							
				ST517a		22							
				M126010		22							
AN6-36A Bolt		Purchased	No				Each	72.0000		-4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST340		22		M125388					
				118422		2							
				M126105		20							
				ST504		50							
				M126474		50							
D212-664-101 Fwd Crosstube - High		Manufactured	No				Each	7.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		4							
				101702		1							
				101947		1							
				102956		1							
				102957		1							
				FG103		3							
				104669		1							
				104670		1							
				104671		1							

# Picklist Print

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Work Order ID: 106523

Parent Item: D212-664-101

Parent Item Name: Fwd Crosstube - High

Start Date: 9/05/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

D2893-1 Manufactured No

Each 54.0000

-2

Support

Location	Loc Qty	Loc Code
FG	2	
87289	2	
LG	1	
102410	1	
LG052	51	
102409	12	
102854	12	
103149	1	
104836	20	
72865	2	
96489	4	

B100853

✓

D3428-1 Manufactured No

Each 2.0000

-1

Placard

Location	Loc Qty	Loc Code
ST045	2	
100704	2	

B100704

✓

MS21042L6 Purchased No

Each 299.0000

-6

Nut

Location	Loc Qty	Loc Code
ST314	299	
123248	7	
125535	92	
m126275	200	

M125535

✓

NAS1149D0663J Purchased No

Each 2,560.0000

-18

Washer

Location	Loc Qty	Loc Code
ST294	1861	
M126284	1861	
ST510a	699	
M126334	699	

M125807

✓

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Shop Packet Print

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# **RA 111581 D212-664-101**

## **B101949**

Received @ Dart July 30<sup>th</sup>, 2013  
Inspected@ Dart September 3<sup>rd</sup>, 2013

CUSTOMER: HELISERVICIO CAMPECHE SA DE CV  
CUSTOMER CONTACT:  
SHIPPED FROM: EDO MEXICO CP 50200

### **Instructions for RA 111581 D212-664-101 B101949**

- As stated in RA bottom holes DO NOT align therefore tube is scraped
- Remove D2893-1 B100853
  - Clean thoroughly
  - Remove as much PROSEAL 890 b-2
  - Reply new layer prior to restocking
  - Needs new Batch # & work order for restocking
- Kit is complete return all parts back to stock under original Batch #'s
  - AN6-35A M125388 QTY X4
  - AN6-36A M125388 QTY X4
  - MS21042L6 M125535 QTY X6
  - AN960JD616 M125807 QTY X18
  - D3428-1 B100704 QTY X1
- All other parts / hardware is to be scraped
- Work order needed for scraping tube

**Time Estimate** = 4 HOURS

**Departments Required:** Quality Control

**Pictures Attached** = NO

**QTY INSPECTED** = x1 D212-664-101 B101949

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**

